

# Rexnord BSD Freewheels and Backstops



## Functioning and Application Examples

### Functioning

Freewheels are directional couplings, which means that the driving part rotates the driven part in one direction, while automatically disengaging from the driven part when the direction of rotation is reversed. There are two operational states:

- Transmission of torque
- Idling (overrunning)

Freewheels are used as:

- **Overrunning Clutch**

The freewheel automatically disengages when the driven part rotates faster than the driving part.

- **Backstop**

The freewheel allows for rotation in one direction only. The freewheel continuously overruns during operation. At disconnection of the drive, the freewheel prevents reverse rotation.

- **Freewheel Clutch / Indexing Clutch (as customized solution)**

The freewheel allows the conversion of a reciprocating motion into a rotational motion.

### Application Examples

#### Overrunning Clutches

Dual motor/engine drives, conveyor belts, crawler and starter drives, disengagement of centrifugal masses

#### Backstops

Inclined conveyors, escalators, pumps, gear drives, ventilators

#### Freewheel Clutches / Indexing Clutches

Metal stamping, pressworking, packing machines, indexing tables, assembling machines, printing machines.

### Clamping Roller Types

Clamping roller freewheels and backstops are equipped with cylindrical rollers as clamping elements. The rollers engage between the contact surface of the outer race and the clamping surface of the inner hub in one direction of rotation blocking this direction. They are free slipping in the opposite direction of rotation. Compression springs acting on the clamping rollers by thrust pins ensure the clamping readiness.

- Ball bearings incorporated on both sides center the outer race to the inner hub.
- Radial and axial forces are admissible by considering the capability of the installed bearings.
- Oil lubrication is used as standard. If required, grease filling may be possible for special applications. For gearbox applications, oil mist or spray is recommended.

### Centrifugal Releasing Types

Freewheels and backstops with centrifugal releasing wedge type clamping elements are mostly identical to the clamping roller design regarding operating principle, dimensions and modular design.

The wedge type elements are caged forming a modular unit. The geometrical design of the wedge type clamping elements ensures contact-free running between elements and raceway surfaces of the freewheel\* when exceeding a certain speed. The description of clamping roller design generally also applies to centrifugal releasing designs, with following exceptions:

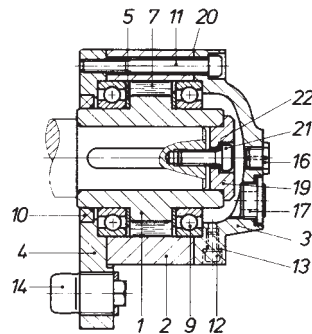
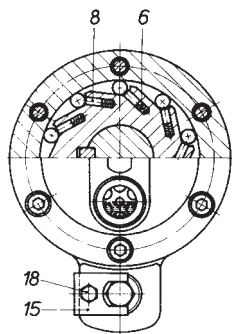
- Grease filling is provided as standard.
- If required, oil lubrication may be possible for special applications.



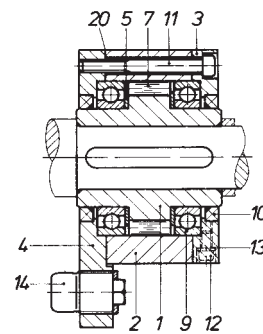
## Features:

- Torque ratings of up to 370 000 Nm
- Symmetrical parts
- Available with centrifugal releasing wedge type elements
- High idling / overrunning speeds and times
- Combinations with couplings or torque limiters
- For main and secondary drives, rolling mill machinery, iron and steel mill machinery, printing machinery, agricultural and packing machinery
- A safety element e.g. for conveyor belts, bucket conveyors, pumps, gears

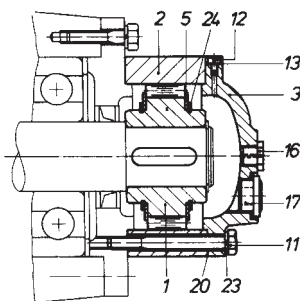
### Clamping Roller Types



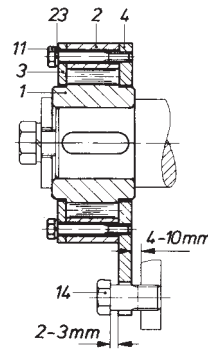
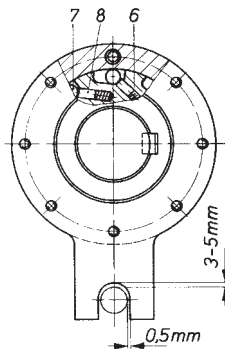
Type 226x



Type 227x

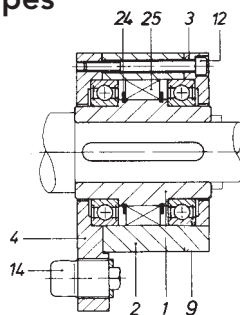
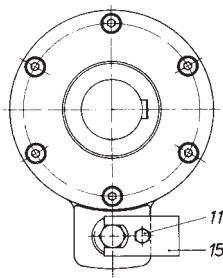


Type 260x



Type 271x

### Centrifugal Releasing Types



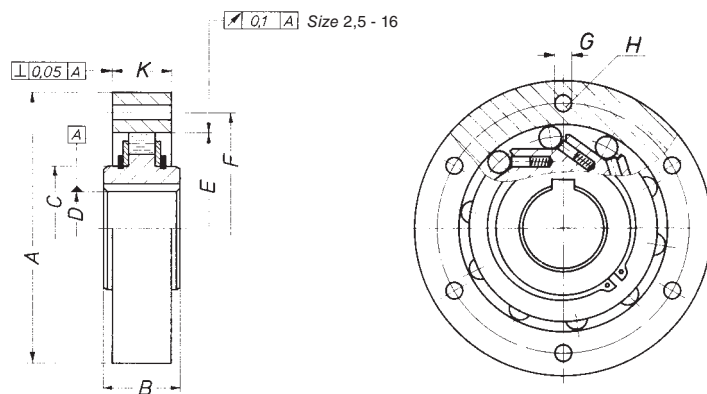
Type 227x-...-700



Type 260x-...-700

- |                      |                      |
|----------------------|----------------------|
| ① Driving Hub        | ⑭ Retaining Pin      |
| ② Outer Race         | ⑮ Locking Plate      |
| ③ Cover              | ⑯ Locking Screw      |
| ④ Tapped Cover       | ⑰ Oil Level Glass    |
| ⑤ Retaining Disc     | ⑱ Hexagon Head Screw |
| ⑥ Compression Spring | ⑲ Pressure Plate     |
| ⑦ Clamping Roller    | ⑳ Paper Gasket       |
| ⑧ Thrust Pin         | ㉑ Socket Head Screw  |
| ⑨ Ball Bearing       | ㉒ Spring Washer      |
| ⑩ Oil Seal           | ㉓ Spring Washer      |
| ⑪ Socket Head Scw    | ㉔ Retaining Ring     |
| ⑫ Sealing Screw      | ㉕ Wedge Type Element |
| ⑬ Copper Seal        |                      |

# BSD Freewheel Type 200x



Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③		Weight ③
	$T_N$	$T_{max}$	inner	outer	inner	outer	
	Nm		$n_{max}$ min <sup>-1</sup>		J kgm <sup>2</sup>		
2,5	50	130	3 200	6 200	0,00005	0,00066	1,0
4	85	210	2 300	4 500	0,00012	0,00117	1,3
6,3	95	240	1 800	3 900	0,00019	0,00176	2,3
10	200	500	1 400	3 300	0,00041	0,00426	2,7
16	220	550	1 200	2 600	0,00060	0,00600	3,9

Size	Diameters (mm)					Lengths (mm)			No. of holes
	A ⑤	C ⑤	D <sup>H7</sup> ④	E ⑤	F	G	B	K	
2,5	80	30	20/20	55	68	5,5	32	26	4
4	95	40	25/25	68	82	5,5	32	26	6
6,3	105	45	28/30	75	90	6,6	34	26	6
10	125	55	35/40	90	107	6,6	39	31	6
16	135	60	40/45	95	115	9	39	31	6

①  $T_N$  for 10<sup>7</sup> load reversals.  $T_{max}$  for 50 000 load reversals.

② Assumed an ambient temperature of +20°C.

③ Refer to standard bores.

④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.

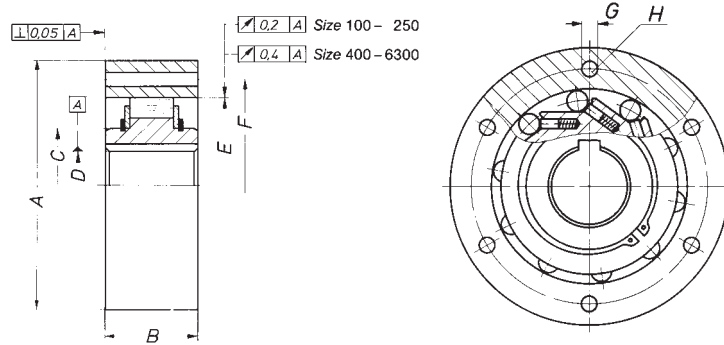
⑤ k6 tolerance

• Suitable for installation of ball bearings on both sides.

## Ordering Example

Type	Bore dia. Ø mm	Keyway DIN 6885/1
2000-6,3-000	D = 28 H7	8 x 3,3

• Type: 2000; 0 = for general industrial applications  
 • Size: 6,3  
 • Version: 000 = Standard



Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③		Weight ③
	$T_N$	$T_{max}$	inner	outer	inner	outer	
	Nm		$n_{max}$ min <sup>-1</sup>		J kgm <sup>2</sup>		
100	1 600	6 400	840	1 500	0,00505	0,04366	12
160	2 200	8 800	745	1 300	0,00940	0,08430	17
250	3 800	15 200	635	1 150	0,02230	0,16700	27
400	5 400	21 600	550	1 000	0,047	0,323	37
630	9 300	37 200	480	900	0,089	0,635	58
1600	23 000	92 000	360	700	0,309	2,344	128
4000	55 500	222 000	150	200	1,955	8,446	280
6300	92 500	370 000	100	150	4,950	24,930	420

Size	Diameters (mm)					Lengths (mm)		No. of holes
	A ⑤	C ⑤	D <sup>H7</sup> ④	E ⑤	F	G	B	
100	180	85	55/60	130	155	11	74	6
160	210	100	70/75	150	180	14	76	6
250	245	120	80/90	180	214	14	85	8
400	280	140	95/100	210	245	18	100	8
630	320	160	110/130	240	280	22	115	8
1600	410	200	140/150	310	360	26	160	8
4000	560	300	210/210	440	500	33	180	12
6300	680	330	230/230	520	605	33	230	16

①  $T_N$  for 10<sup>7</sup> load reversals.  $T_{max}$  for 50 000 load reversals.

② Assumed an ambient temperature of +20°C.

③ Refer to standard bores.

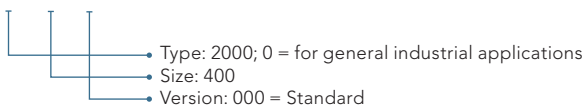
④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.

⑤ k6 tolerance

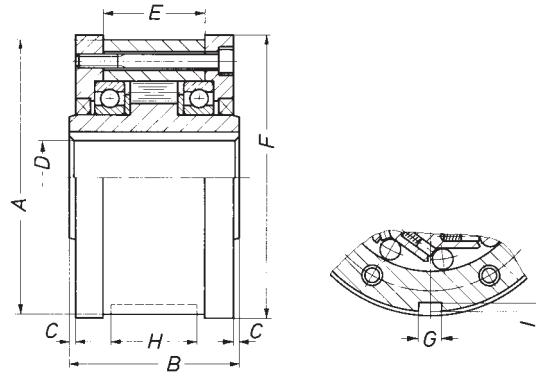
• Suitable for installation of ball bearings on both sides.

### Ordering Example

Type	Bore dia. Ø mm	Keyway DIN 6885/1
2200-400-000	D = 95 H7	28 x 6,4



# BSD Freewheel Clutch Type 221x



Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③		Weight ③	Oil Volume
	$T_N$	$T_{max}$	inner	outer	inner	outer		
			$n_{max}$		J			
Nm		min <sup>-1</sup>		kgm <sup>2</sup>		kg	cm <sup>3</sup>	
100	1 600	6 400	840	1 200	0,0065	0,0783	19	55
160	2 200	8 800	745	1 000	0,0120	0,1500	28	65
250	3 800	15 200	635	850	0,0293	0,3130	44	155
400	5 400	21 600	550	750	0,060	0,577	62	200
630	9 300	37 200	480	700	0,115	1,124	95	400
1000	16 000	64 000	420	650	0,229	2,347	150	600
1600	23 000	92 000	360	600	0,384	3,917	205	800
2500	32 500	130 000	320	550	0,600	6,900	295	1 150
4000	55 500	222 000	150	180	2,220	16,40	428	-
6300	92 500	370 000	100	140	5,530	42,60	610	-

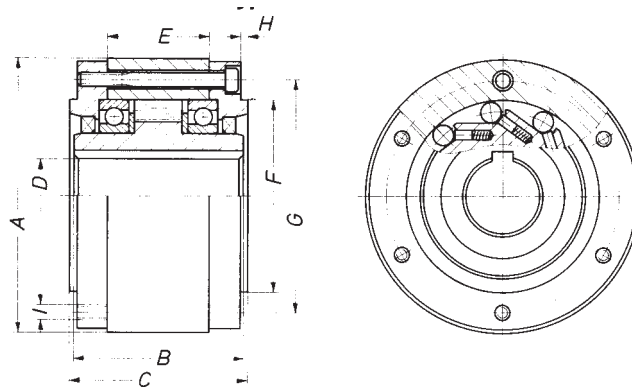
Size	Diameters (mm)					Lengths (mm)				
	A ⑤	D <sup>H7</sup> ④	F	B	C	E	G	H	I	
100	180	55/60	190	116	2,0	74	16	63	6,2	
160	210	70/75	220	120	2,0	76	20	63	7,4	
250	245	80/90	255	140	2,0	85	22	70	8,5	
400	280	95/100	290	158	2,5	100	25	80	8,7	
630	320	110/130	330	180	2,5	115	28	100	9,9	
1000	370	130/140	380	216	2,5	140	32	125	11,1	
1600	410	140/150	420	240	2,5	160	36	140	12,3	
2500	460	160/160	470	262	3,0	180	40	160	13,5	
4000	560	210/210	570	295	3,0	180	50	160	17,0	
6300	680	230/230	690	345	3,0	230	56	200	19,3	

- ①  $T_N$  for 10<sup>7</sup> load reversals.  $T_{max}$  for 50 000 load reversals.
- ② Assumed an ambient temperature of +20°C.
- ③ Refer to standard bores.
- ④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.
- ⑤ k6 tolerance
- For size 4000 and above sleeve bearings instead of ball bearings are used.

## Ordering Example

Type	Bore dia. Ø mm	Keyway DIN 6885/1
2210-400-000	D = 95 H7	28 x 6,4

- Type: 2210; 0 = for general industrial applications
- Size: 400
- Version: 000 = Standard



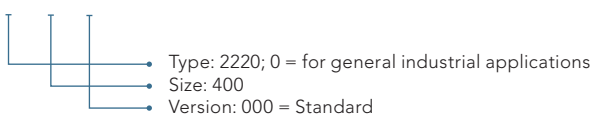
Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③		Weight ③	Oil Volume
	$T_N$	$T_{max}$	inner	outer	inner	outer		
	Nm		$n_{max}$		J		m	cm <sup>3</sup>
			min <sup>-1</sup>			kgm <sup>2</sup>	kg	
100	1 600	6 400	840	1 200	0,0065	0,0702	19	55
160	2 200	8 800	745	1 000	0,0120	0,1367	28	65
250	3 800	15 200	635	850	0,0293	0,2860	44	155
400	5 400	21 600	550	750	0,060	0,536	62	200
630	9 300	37 200	480	700	0,115	1,054	95	400
1000	16 000	64 000	420	650	0,229	2,248	150	600
1600	23 000	92 000	360	600	0,384	3,740	205	800
2500	32 500	130 000	320	550	0,600	6,643	295	1 150
4000	55 500	222 000	150	180	2,220	15,76	428	-
6300	92 500	370 000	100	140	5,530	41,38	610	-

Size	Diameters					Lengths				
	A ⑤	D <sup>H7</sup> ④	F <sub>k6</sub>	G	I	B	C	E	H	
100	180	55/60	130	155	6xM10	116	120	74	4	
160	210	70/75	150	180	6xM12	120	124	76	4	
250	245	80/90	185	214	8xM12	140	146	85	5	
400	280	95/100	210	245	8xM16	158	163	100	5	
630	320	110/130	238	280	8xM20	180	185	115	5	
1000	370	130/140	280	325	8xM20	216	223	140	6	
1600	410	140/150	310	360	8xM24	240	247	160	6	
2500	460	160/160	340	400	8xM30	262	268	180	6	
4000	560	210/210	435	500	12xM30	295	309	180	10	
6300	680	230/230	535	605	16xM30	345	359	230	10	

- ①  $T_N$  for 10<sup>7</sup> load reversals.  $T_{max}$  for 50 000 load reversals.
- ② Assumed an ambient temperature of +20°C.
- ③ Refer to standard bores.
- ④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.
- ⑤ k6 tolerance
  - For size 4000 and above sleeve bearings instead of ball bearings are used.
  - Bolt quality 10.9.

### Ordering Example

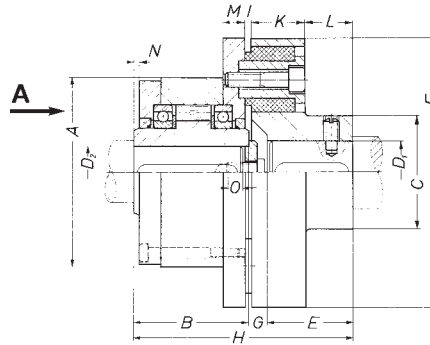
Type	Bore dia. Ø mm	Keyway DIN 6885/1
2220-400-000	D = 95 H7	28 x 6,4





# BSD Freewheel Clutch Type 225x

**Driving Direction:**  
Viewing Direction A:  
Driving direction right = Standard,  
driving hub (shaft) drives



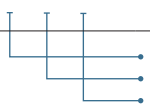
Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③		Weight ③	Oil Volume
	$T_N$	$T_{max}$	inner	outer	inner	outer		
	Nm		$n_{max}$		J		m	cm <sup>3</sup>
100	1 000	2 500	840	1 200	0,0065	0,835	69	55
160	1 400	3 500	745	1 000	0,0120	0,665	75	65
250	2 400	6 000	635	850	0,0293	1,13	104	155
400	3 500	8 700	550	750	0,0600	2,51	161	200
630	6 000	15 000	480	700	0,1150	4,19	227	400
1000	10 000	25 000	420	650	0,229	8,54	368	600
1600	15 000	38 000	360	600	0,384	14,6	516	800
2500	21 000	53 000	320	550	0,600	22,3	665	1 150

Size	Diameters					Lengths									
	A	C	D1 max ④	D2 <sup>H7</sup> ⑤	F	B	E	G	H	I	K	L	M	N	O
100	180	150	90	55/60	325	116	100	85,5	301,5	-	-	-	-	-	-
160	210	130	85	70/75	315	120	90	20	230	6	62	36	28	2	M16x34
250	245	155	100	80/90	350	140	120	20	280	6	62	69,5	30	2	M16x34
400	280	175	115	95/100	410	158	140	22	320	10	76	70	35	2,5	M20x42
630	320	205	130	110/130	455	180	160	45	385	10	76	111,5	40	2,5	M24x45
1000	370	235	155	130/140	535	216	180	47	443	10	95	115	45	2,5	M24x45
1600	410	260	170	140/150	600	240	205	55	500	10	110	130	50	2,5	M30x60
2500	460	300	200	160/160	650	262	230	56	548	12	110	155	50	3	M30x65

- ①  $T_N$  for 10' load reversals.  $T_{max}$  for 50 000 load reversals.
- ② Assumed an ambient temperature of +20°C.
- ③ Refer to maximum bore  $D_1$  and standard bore  $D_2$ .
- ④ Please advise the required bore diameter. Otherwise clutch will be supplied  $D_1$  unbored and  $D_2$  prebored.
- ⑤ Standard bore / maximum bore. Please use standard bore. Special bore on demand.

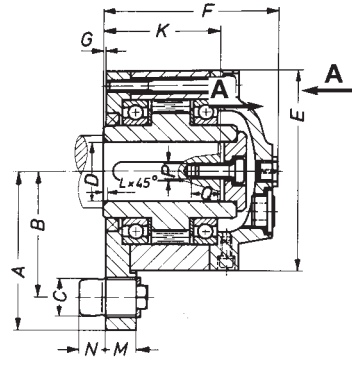
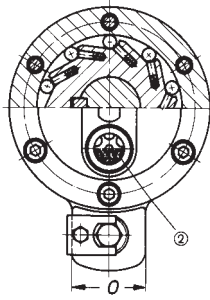
## Ordering Example

Type	Bore dia. Ø mm	Keyway DIN 6885/1	Bore dia. Ø mm	Keyway DIN 6885/1	Driving Direction
2280-400-000	D 1 = 100 H7 (Flexible Hub)	28 x 6,4	D 2 = 95 H7 (Driving Hub)	28 x 6,4	Viewing Direction A: Driving direction clockwise (standard), driving hub (shaft) drives

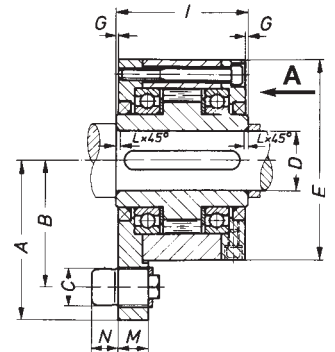


Type: 2280; 0 = for general industrial applications  
Size: 400  
Version: 000 = Standard

**Driving Direction:**  
Viewing Direction A:  
Driving direction right = Standard



Type 226x  
Covered version



Type 227x  
Through-shaft version

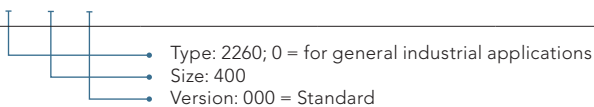
Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③	Weight ③		Oil Volume	
	$T_N$	$T_{max}$	$n_{max}$	$J$	$m$	226x	227x		
	Nm		$min^{-1}$	$kgm^2$	kg	$cm^3$			
100	1 600	6 400	840	0,0065	21	115	55		
160	2 200	8 800	745	0,0120	30	150	65		
250	3 800	15 200	635	0,0293	46	260	155		
400	5 400	21 600	550	0,060	70	350	200		
630	9 300	37 200	480	0,115	106	550	400		
1000	16 000	64 000	420	0,229	168	680	600		
1600	23 000	92 000	360	0,384	245	800	800		
2500	32 500	130 000	320	0,600	330	1 150	1 150		
4000	55 500	222 000	150	2,220	470	-	-		
6300	92 500	370 000	100	5,530	880	-	-		

Size	Diameters						Lengths									
	C	$D^{H7}$ ④	E	P	A	B	F	G	I	K	L	M	N	O	Q	
100	33,5	55/60	180	M16	140	112	155	2,0	116	105	1,0	26	24	72	30	
160	37,5	70/75	210	M16	160	130	165	2,0	120	110	1,0	30	28	80	35	
250	41,5	80/90	246	M16	183	150	192	2,0	140	130	1,0	40	34	90	35	
400	49,5	95/100	280	M20	210	170	215	2,5	158	150	1,5	45	38	105	35	
630	60,0	110/130	320	M24	252	200	255	2,5	180	174	1,5	48	45	140	45	
1000	65,0	130/140	370	M24	280	225	290	2,5	216	205	1,5	55	50	150	45	
1600	70,0	140/150	410	M30	308	250	330	2,5	240	230	2,0	60	55	165	55	
2500	80,0	160/160	460	M30	345	280	355	3,0	262	245	2,0	68	60	180	55	
4000	100	210/210	560	-	485	380	-	3,0	295	-	3,0	85	65	210	-	
6300	110	230/230	680	-	570	455	-	3,0	345	-	3,0	100	70	230	-	

- ①  $T_N$  for  $10^7$  load reversals.  $T_{max}$  for 50 000 load reversals.
- ② Assumed an ambient temperature of +20°C.
- ③ Refer to standard bores.
- ④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.
- Type 226x only available up to size 2500.
- Oil level glass only for type 226x.
- For size 4000 and above sleeve bearings instead of ball bearings are used.

**Ordering Example**

Type	Bore dia. $\varnothing$ mm	Keyway DIN 6885/1	Driving Direction
2260-400-000	D = 95 H7	28 x 6,4	Viewing Direction A: Driving direction clockwise (standard)

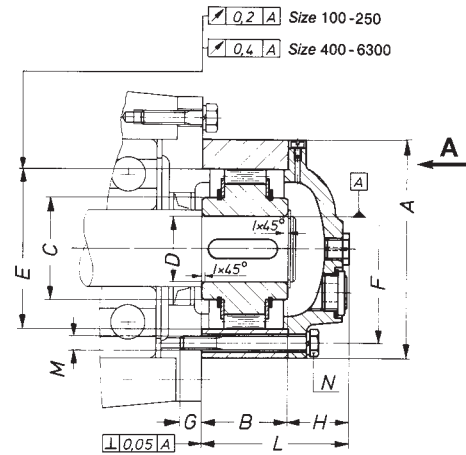
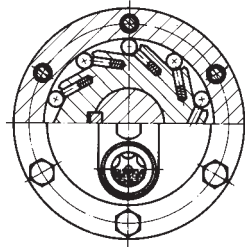


# BSD Backstop Type 260x

## Driving Direction:

Viewing Direction A:

Driving direction right = Standard



Size	Torque Rating ①		Maximum Overrunning Speed ②		Moment of Inertia ③	Weight ③	Oil Volume
	$T_N$	$T_{max}$	$n_{max}$	J	m		
	Nm		$min^{-1}$	$kgm^2$	kg	$cm^3$	
100	1 600	6 400	1 200	0,00505	14,5	125	
160	2 200	8 800	1 000	0,0094	21	170	
250	3 800	15 200	850	0,0223	33	290	
400	5 400	21 600	720	0,047	49	440	
630	9 300	37 200	650	0,089	81	610	
1000	16 000	64 000	560	0,184	127	780	
1600	23 000	92 000	480	0,309	182	850	
2500	32 500	130 000	400	0,493	272	1 300	
4000	55 500	222 000	150	1,950	400	-	
6300	92 500	370 000	100	4,950	600	-	

Size	Diameters				Lengths							No. of holes	
	A	C	$D^{H7}$ ④	E ⑤	F	M	B	G	H	I	L	N	
100	180	85	55/60	130	155	M10	74	22	50	1	124	6	
160	210	100	70/75	150	180	M12	76	26	54	1	130	6	
250	245	120	80/90	180	214	M12	85	28	65	1	150	8	
400	280	140	95/100	210	245	M16	100	29	71	1,5	171	8	
630	320	160	110/130	240	280	M20	115	33	90	1,5	205	8	
1000	370	180	130/140	280	325	M20	140	38	94	1,5	234	8	
1600	410	200	140/150	310	360	M24	160	38	108	2	268	8	
2500	460	220	160/160	340	400	M30	180	45	109	2	289	8	
4000	-	-	-	-	-	-	-	-	-	-	-	-	
6300	-	-	-	-	-	-	-	-	-	-	-	-	

①  $T_N$  for  $10^7$  load reversals.  $T_{max}$  for 50 000 load reversals.

② Assumed an ambient temperature of +20°C.

③ Refer to standard bores.

④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.

⑤ k6 tolerance

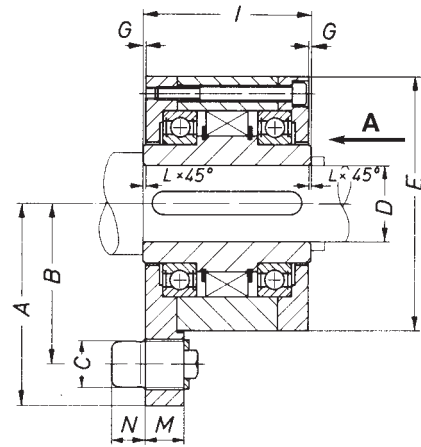
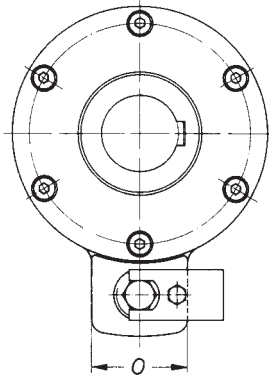
• Size 4000 and 6300 on demand.

## Ordering Example

Type	Bore dia. $\varnothing$	Keyway	Driving Direction
	mm	DIN 6885/1	
2600-400-000	D = 95 H7	28 x 6,4	Viewing Direction A: Driving direction clockwise (standard)

- Type: 2600; 0 = for general industrial applications
- Size: 400
- Version: 000 = Standard

**Driving Direction:**  
Viewing Direction A:  
Driving direction right = Standard



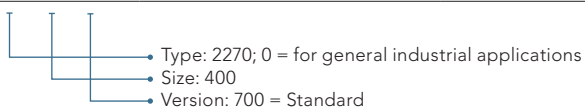
Size	Torque Rating ①		Maximum Overrunning Speed ②		Weight ③
	$T_N$	$n_{max}$	$n_{min}$	m	
	Nm	min <sup>-1</sup>			kg
100	1 650	5 300	490	21	
160	2 400	4 500	480	30	
250	4 900	3 000	420	46	
400	8 600	2 700	455	70	
630	12 500	2 400	415	106	
1600	24 000	1 300	365	245	

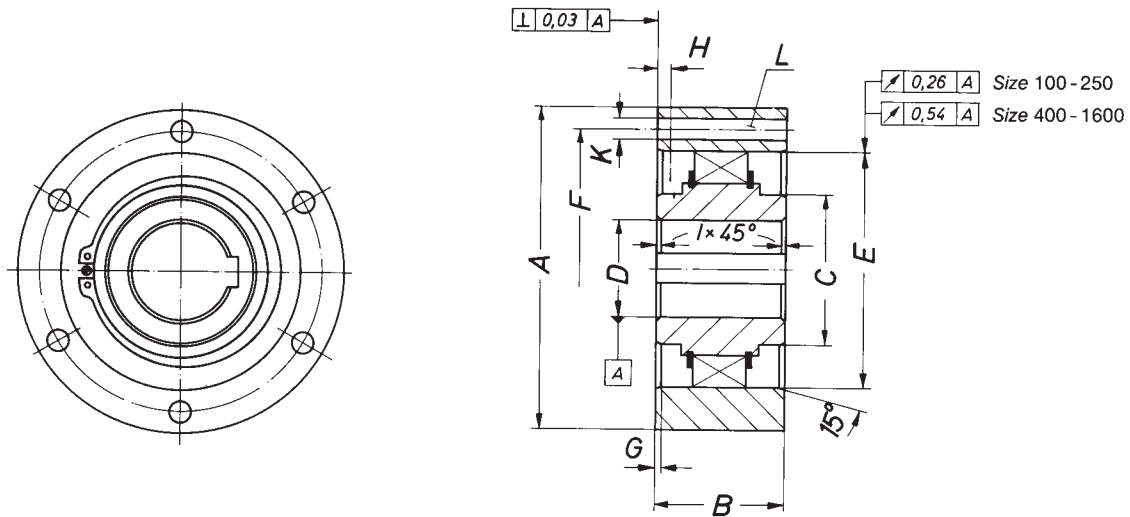
Size	Diameters				Lengths						
	C	D <sup>H7</sup> ④	E	A	B	G	I	L	M	N	O
100	33,5	55/60	180	140	112	2	116	1	26	24	72
160	37,5	70/70	210	160	130	2	120	1	30	28	80
250	41,5	80/90	245	183	150	2	140	1	40	34	90
400	49,5	95/100	280	210	170	2,5	158	1,5	45	38	105
630	60	110/120	320	252	200	2,5	180	1,5	48	45	140
1600	70	140/150	410	308	250	2,5	240	2	60	55	165

- ①  $T_N$  for 10<sup>6</sup> load reversals.  $T_{max} = T_N \times 1,7$  for 50 000 load reversals.
- ② Driving hub (inner part) rotates.  $n_{max}$  = maximum admissible speed.  $n_{min}$  = minimum speed to ensure centrifugal release. Assumed an ambient temperature of +20°C.
- ③ Refer to standard bores.
- ④ Standard bore / maximum bore. Please use standard bore. Special bore on demand.
  - Larger backstops on demand.

### Ordering Example

Type	Bore dia. Ø mm	Keyway DIN 6885/1	Driving Direction
2270-400-700	D = 95 H7	28 x 6,4	Viewing Direction A: Driving direction clockwise (standard)





Size	Torque Rating ①		Maximum Overrunning Speed ②		Synchronisation Speed ③		Weight ④	
	$T_N$	$n_{max}$	$n_{min}$	$n_M$	$m$			
	Nm	min <sup>-1</sup>		min <sup>-1</sup>	kg			
100	1 650	6 100	490	200	12			
160	2 400	4 500	480	210	17			
250	4 900	3 000	420	180	27			
400	8 600	2 700	455	200	37			
630	12 500	2 400	415	180	58			
1600	24 000	1 300	365	160	128			

Size	Diameters					Lengths					No. of holes	
	A	$C_{h6}$	$D^{H7}$ ⑤	E ⑥	F	K	B	G	H	I	L	
100	180	80	55/60	125	155	11	74	3	6	1	6	
160	210	95	70/70	140	180	14	76	3	6	1	6	
250	245	120	80/90	180	214	14	85	3	6	1	8	
400	280	140	95/100	210	245	18	100	3	6	1,5	8	
630	320	160	110/120	240	280	22	115	3	6	1,5	8	
1600	410	200	140/150	310	360	26	160	3	6	2	8	

- ①  $T_N$  for 10<sup>6</sup> load reversals.  $T_{max} = T_N \times 1,7$  for 50 000 load reversals.
- ② Driving hub (inner part) rotates.  $n_{max}$  = maximum admissible speed.  $n_{min}$  = minimum speed to ensure centrifugal release. Assumed an ambient temperature of +20°C.
- ③ Highest speed where there is no centrifugal effect.
- ④ Refer to standard bores.
- ⑤ Standard bore / maximum bore. Please use standard bore. Special bore on demand.
- ⑥ k6 tolerance
- Larger backstops on demand.

### Ordering Example

Type	Bore dia. Ø mm	Keyway DIN 6885/1
2600-400-700	D = 95 H7	28 x 6,4

Type: 2600; 0 = for general industrial applications  
 Size: 400  
 Version: 700 = Standard



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