

Safety information

Product safety: products designed and manufactured by Rexnord are capable of being used in a safe manner, but Rexnord cannot warrant their safety under all circumstances. The purchaser must install and use the product in a safe and lawful manner in compliance with applicable health and safety regulations and laws and general standards of reasonable care; if the purchaser fails to do so, the purchaser shall indemnify Rexnord from any loss, cost or expense resulting directly or indirectly from such failure.

Metal TableTop Chain installation guidelines

- Pull a short section (for example three feet/one meter) of chain through the entire conveyor to detect any obstruction or areas tight clearance.
- Check for any shipping damage visible on the chain.
- Check the direction of chain travel, as indicated on bottom side of chain.
- Make sure the chain is lined up straight to the conveyor frame when installing. Do not backflex the chain during installation.
- Make sure catenary is between: 2 and 5 inches (50 & 125 millimeters).
- Make sure return rollers are freely rotating.
- Make sure curves are in good shape and do not need to be replaced.
- Make sure sprockets are in good shape and do not need to be replaced.
- Make all 10 feet (3.048 meters) chain connections on the conveyor frame.
- Use Rexnord® TableTop® Chain only in combination with genuine Rexnord-branded sprockets and idlers for optimal performance and chain lifetime.

Connecting or disconnecting chain

- Always lock the equipment power switch before removing or installing chain.
- Use safety glasses to protect your eyes.
- Wear protective clothing, gloves and safety shoes.
- Support the chain to prevent uncontrolled movement of the chain and parts.
- Use of pressing equipment is recommended. Tools should be in good condition and properly used.
- Do not attempt to connect or disconnect the chain unless you know the chain construction, including the correct direction for pin and rivet removal or insertion.

Note: Please contact a Rexnord Application Engineer if you have questions concerning the correct installation of this Rexnord product.

Do not install, operate or perform maintenance on this product until you read and understand the instructions outlined here.