

## Safety information

Product safety: products designed and manufactured by Rexnord are capable of being used in a safe manner, but Rexnord cannot warrant their safety under all circumstances. The purchaser must install and use the product in a safe and lawful manner in compliance with applicable health and safety regulations and laws and general standards of reasonable care; if the purchaser fails to do so, the purchaser shall indemnify Rexnord from any loss, cost or expense resulting directly or indirectly from such failure.

## Plastic TableTop Chain installation guidelines

- Pull a short section (for example three feet/one meter) of chain through the entire conveyor to detect any obstruction or areas tight clearance.
- Check for any shipping damage visible on the chain.
- Check the direction of chain travel, as indicated on bottom side of chain.
- Make sure the chain is lined up straight to the conveyor frame when installing. Do not backflex the chain during installation.
- Make sure catenary is between: 2 and 5 inches (50 & 125 millimeters).
- Make sure return rollers are freely rotating.
- Make sure curves are in good shape and do not need to be replaced.
- Make sure sprockets are in good shape and do not need to be replaced.
- Make all 10 feet (3.048 meters) chain connections on the conveyor frame.
- Use Rexnord® TableTop® Chain only in combination with genuine Rexnord-branded sprockets and idlers for optimal performance and chain lifetime.

## Connecting or disconnecting chain

- Always lock the equipment power switch before removing or installing chain.
- Use safety glasses to protect your eyes.
- Wear protective clothing, gloves and safety shoes.
- Support the chain to prevent uncontrolled movement of the chain and parts.
- Do not attempt to connect or disconnect the chain unless you know the chain construction, including the correct direction for pin and rivet removal or insertion.

*Note:* Direct sunlight or processes requiring the use of UV-light will degrade plastic materials. The use of UV-resistant plastics for these applications is highly recommended. Please contact a Rexnord Application Engineer if you have questions concerning the correct installation of this Rexnord product.

***Do not install, operate or perform maintenance on this product until you read and understand the instructions outlined here.***