



Please contact your Rexnord Representative with any questions:

**Rexnord FlatTop Europe**  
Einsteinstraat 1, 2691 GV  
's-Gravenzande  
The Netherlands  
Phone: +31 174 445 111  
After Hours Emergency  
Phone: +31 174 445 112  
(including countries not listed)

**Rexnord FlatTop Italy**  
Phone: +39 0522 639333

**Rexnord FlatTop Germany**  
Phone: 0800 588 8083

**Rexnord FlatTop France**  
Phone: 0805 540 444

**Rexnord FlatTop India**  
Phone: +91 040 23078243

**Rexnord FlatTop China**  
Phone: +86 21 52436100

**Rexnord FlatTop  
North America**  
1272 Dakota Drive  
Grafton, WI, 53024 USA  
Phone: 1-262-376-4700

[www.rexnord.com](http://www.rexnord.com)  
[www.rexnordflattop.com](http://www.rexnordflattop.com)

## Rexnord 3180 Series MatTop Chains Automotive Solution Breakthrough

The Rexnord 3180 MatTop® Series Chain offers a maintenance free chain system widely used in automotive and heavy-duty industrial applications. The 3180 Series Chain offers high strength and stiffness. These attributes provide continuously smooth operation under heavily loaded conditions.

### Automotive

Automotive plants benefit from the 3180 Series Chain thanks to trouble-free operation, increased safety and a lower TCO (Total-Cost-of-Ownership).

### SKID Handling

The 3180 Series Chain is designed for 3.2-inch (81mm) skid conveyors. The 3180 SolidTop surface allows the skids to be aligned mechanically before transferring to the next conveyor. The RubberTop® feature ensures proper skid position in frequent start-stop operations. An example would be; buffer systems between the paint shop and the assembly department.

### Easy Technology Conversion

The 3180 Series Chain expands the possibilities to easily and economically convert from your existing technology. Reinforced rubber belt applications can be converted to a reliable MatTop technology handling solution, using the existing conveyor structure and applying new guides and drive sprockets.

### Operation

Rexnord 3180 MatTop Series Chains offer a reliable and smooth operation in combination with Rexnord's MatTop chain advantages:

- Insensitive to automotive liquids
- Positive drive sprocket eliminates slippage and prevents the skid from twisting during conveying
- Energy savings due to full plastic chain design which offers reduced weight and low-friction
- High stiffness through narrow hinge design and large pin diameter
- No tensioning of the chain is required
- Easy installation and maintenance
- Chain damage can be repaired by replacing a single link at a time



3185 Series SolidTop Chain



3185 Series RubberTop Chain

**3180 Series RubberTop**

**Energy Saving**

The proven chain design provides high-stiffness, minimizing the need for stainless steel pins. The result is less chain weight and a reduction in energy consumption.

**Drive**

The 3180 Series Chain is driven by Rexnord's proven sprocket design offering a standard double row tooth (H-style) configuration. In highly loaded applications, the chain can be driven by an optional triple row tooth sprocket.

**Reliable Handling**

Optional high-friction RubberTop surface ensures positive SKID position at all times during start-stop or indexing operations.

**Performance**

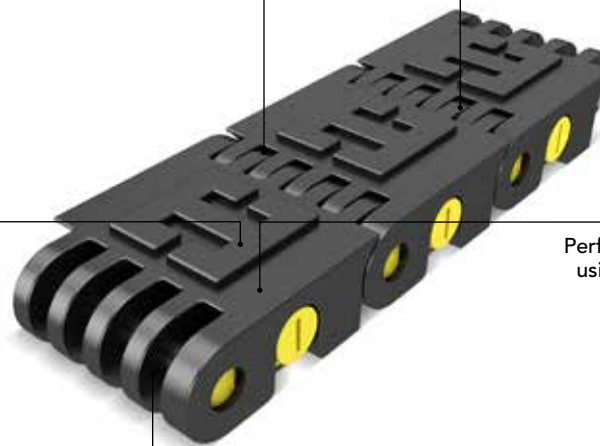
Performance can be tailored to applications using either Rexnord's smooth SolidTop or high-friction RubberTop surface.

**Smooth Operation**

The narrow hinge design and large pin diameter result in high chain stiffness creating smooth chain operation under all load conditions.

**Material Selection**

3180 Series Chain is available in wear resistant polyacetal (BSM) or high capacity antistatic polyacetal (HCAS). Both materials are resistant to fluids commonly used in the automotive industry.



Chain Type	Code Number	Working Load (max)		Back-flex Radius (min)
		lbs / N	lbs/ft <sup>2</sup> / Kg/m <sup>2</sup>	
BSM3185-K3,2 MTW	I3185BSMK3,2	2102 / 9350	5.67 / 27.66	3.00 / 76.2
HCAS3185-K3,2 MTW	I3185HCASK3,2	2102 / 9350	5.67 / 27.66	3.00 / 76.2
BSM3185RT-K3,2 MTW	819.95.25	2102 / 9350	5.78 / 28.20	3.00 / 76.2

Sprocket Type	Code Number	Pitch Circle Diameter	Bore Size	Hub Width
		in / mm	in / mm	in / mm
KU3180 T08 S60	890.65.59	7.839 / 199	2.36 x 2.36 / 60 x 60	1.65 / 42
KU3180 T09 S60	890.66.59	8.771 / 223	2.36 x 2.36 / 60 x 60	1.65 / 42
KU3180 T10 S60	890.67.59	9.708 / 246	2.36 x 2.36 / 60 x 60	1.65 / 42
KU3180 T11 S60	890.68.59	10.648 / 270	2.36 x 2.36 / 60 x 60	1.65 / 42

