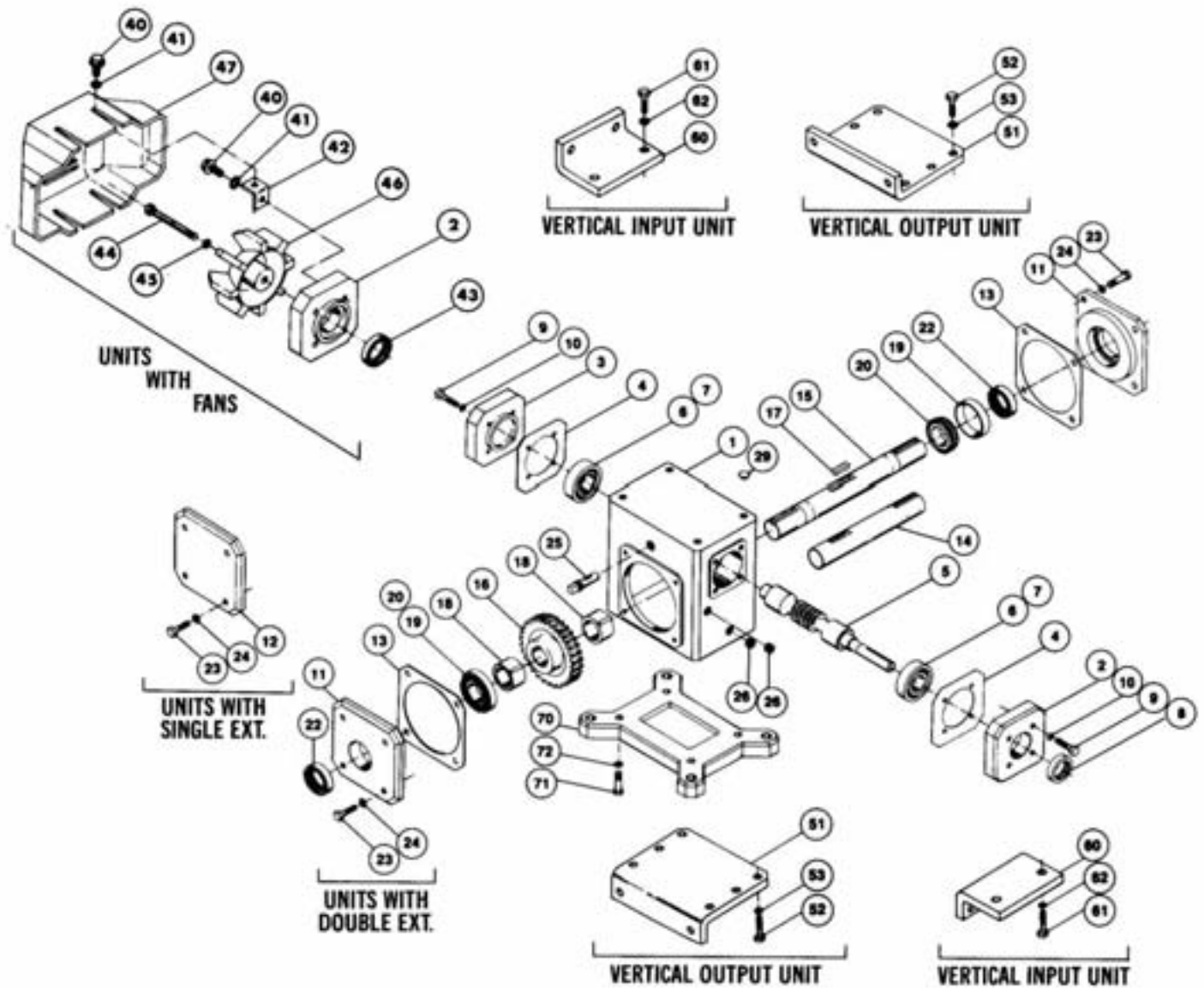


Ordering Instructions

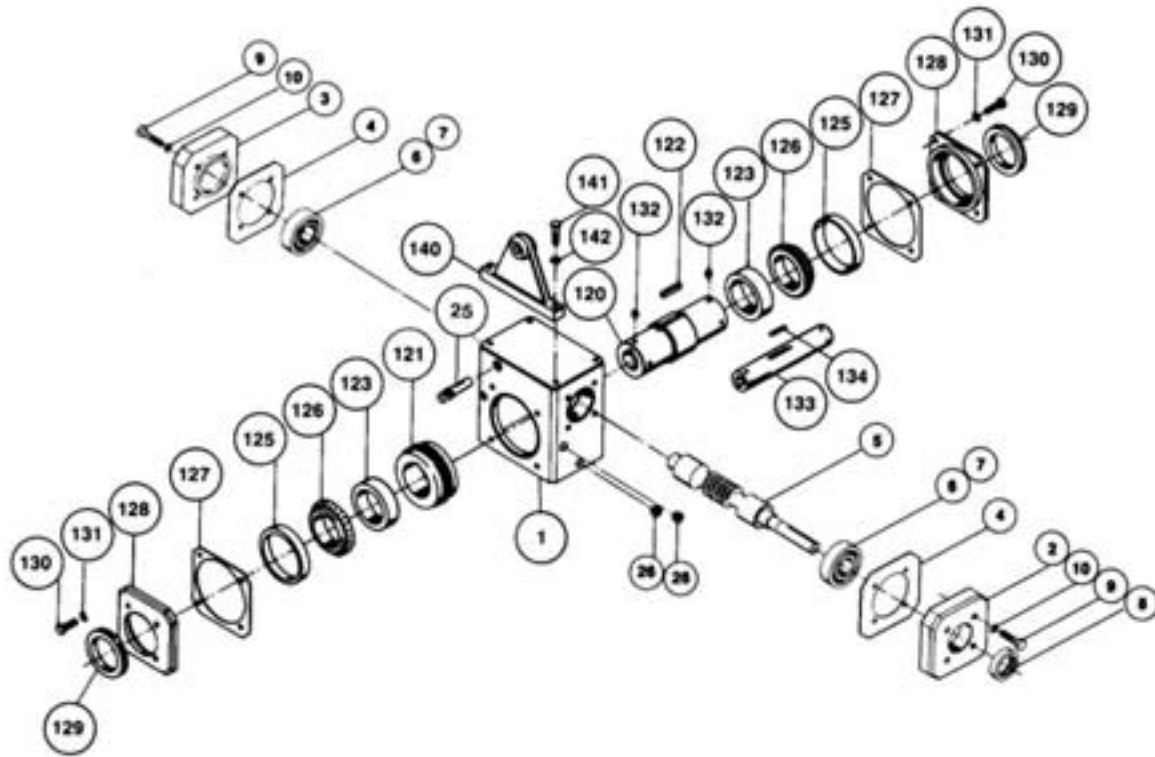
When ordering spare parts, give the reference numbers from the drawings, part description and quantity from the tables on Page 3, and complete nameplate data: drive size, model, serial no., ratio, motor frame and date.

Solid Input & Output Shaft Drives ★



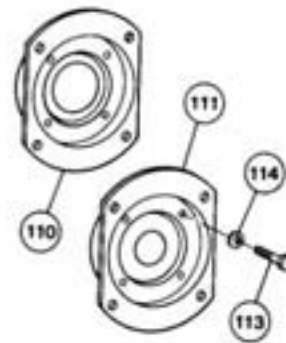
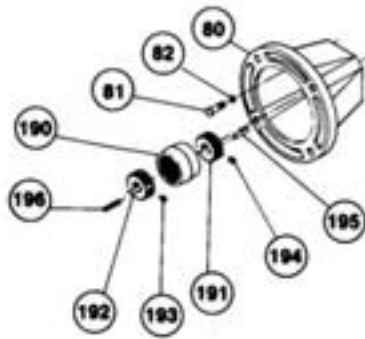
★ See Page 3 for part descriptions and quantities. See Pages 2 & 3 for hollow output, quill and flange input drives.

Hollow Output Shaft Drives ★

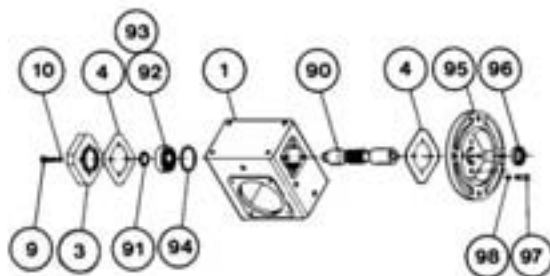


Long Motor Flange w/ Coupling †

Flanged Output Drive †



Quill Motor Flange Drive †



★ See Page 3 for part descriptions and quantities.
 † Balance of parts from drawings on Page 1 or 2.

TABLE 1 — Solid Input & Output Shaft Drives

Ref. No.	Part Description & Quantity
1	Housing (1)
2	Cover, Input-Seal (1)
3	Cover, Input-Bearing (1)
4	Shim-Gaskets, for Ref. #2, 3 (As req'd)
5	Shaft, Input (1)
5A	Key for Ref. #5 (1)
6	Bearing Cup, Input (2)
7	Bearing Cone, Input (2)
8	Seal, Input (1)
9	Capscrew, for Ref. #2, 3 (8)
10	Lock Washer, for Ref. #2, 3 (8)
11	Cover, Output-Seal (1)
12	Cover, Output-Bearing (1)
13	Shim-Gaskets, for Ref. #11 (As req'd)
14	Shaft, Output-Single Ext. (1)
14A	Key for Ref. #14 (1)
15	Shaft, Output-Double Ext. (1)
15A	Key for Ref. #15 (2)
16	Gear, Worm (1)
17	Key for Ref. #16 (1)
18	Spacer, for Ref. #16 (2)
19	Bearing Cup, Output (2)
20	Bearing Cone, Output (2)
22	Seal, Output (1)
23	Capscrew, for Ref. #11, 12 (8)★
24	Lock Washer, for Ref. #11, 12 (8)★
25	Vent, Air (1)
26	Plug, Pipe (2)
29	Plug, Protective (4)
Fan Cooled Drives	
40	Capscrew, Slotted, for Ref. #47 (4)
41	Washer, Flat, for Ref. #47 (4)
42	Bracket, Fan (4)
43	Seal, Input-Fan (1)
44	Capscrew, for Ref. #46 (1)
45	Lock Washer, for Ref. #46 (1)
46	Fan (1)
47	Cover, Fan (1)
Vertical Output Drive	
51	Mounting Bracket (2)
52	Capscrew, for Ref. #51 (8)
53	Lock Washer, for Ref. #51 (8)
Vertical Input Drive	
60	Mounting Bracket (2)
61	Capscrew, for Ref. #60 (4)
62	Lock Washer, for Ref. #60 (4)
Horizontal Output Drive	
70	Horizontal Base (1)
71	Capscrew, for Ref. #70 (4)
72	Lock Washer, for Ref. #70 (4)

★ Size 425 has 10 fasteners & lock washers and Sizes 525 & 600 have 16.

TABLE 2 — Hollow Output, Quill & Flange Input

Ref. No.	Part Description & Quantity
Hollow Output Shaft Drive	
1	Housing (1)
2	Cover, Input-Seal (1)
3	Cover, Input-Bearing (1)
4	Shim-Gaskets, for Ref. #2, 3 (As req'd)
5	Shaft, Input (1)
5A	Key for Ref. #5 (1)
6	Bearing Cup, Input (2)
7	Bearing Cone, Input (2)
8	Seal, Input (1)
9	Capscrew, for Ref. #2, 3 (8)
10	Lock Washer, for Ref. #2, 3 (8)
25	Vent, Air (1)
26	Plug, Pipe (2)
120	Shaft, Hollow Output (1)
121	Gear, Worm-Hollow (1)
122	Key, for Ref. #121 (1)
123	Spacer, for Ref. #121 (2)
125	Bearing Cup, Hollow Output (2)
126	Bearing Cone, Hollow Output (2)
127	Shim-Gaskets, for Ref. #128 (As req'd)
128	Cover, Hollow Output (2)
129	Seal, Hollow Output (2)
130	Capscrew, for Ref. #128 (8)
131	Lock Washer, for Ref. #128 (8)
132	Setscrew, for Ref. #120 (6)
133	Bushing, Hollow Shaft (1)
134	Key, Hollow Shaft (1)
140	Bracket, Torque (1)
141	Capscrew, for Ref. #140 (8)
142	Lock Washer, for Ref. #140 (8)
Long Motor Flange Drive	
80	Flange, Motor-"C" Face (1)
81	Capscrew, for Ref. #80 (4)
82	Lock Washer, for Ref. #80 (4)
Quill Motor Flange Drive	
90	Shaft, Input-Quill (1)
91	Ring Retaining, for Ref. #90 (1)
92	Bearing Cup, Quill Input (1)
93	Bearing Cone, Quill Input (1)
94	Ring Retaining, for Ref. #1 (1)
95	Flange, Quill-Motor (1)
96	Seal, Quill Input (1)
97	Capscrew, for Ref. #95 (4)
98	Lock Washer, for Ref. #95 (4)
Flanged Output Drive	
110	Flange, Hollow Output (1)
111	Flange, Solid Output (1)
113	Capscrew, for Ref. #110, 111 (4)
114	Lock Washer, for Ref. #110, 111 (4)
190	Coupling Kit